



Dart Aerospace Ltd.
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C3-C

Job Sheet 202967



Part No: C3-C

Job Qty: 1 pcs

Part Name: Single Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/19

Job Tracking No:

Due Date: 12/13/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:

Bill of Materials

Job Routing



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Container No: S231611



Part: C3-C
Job No: 202967
Serial No/Batch: S231611
Revision: K
Inspector:
Exp Date:
Instructions:

Date: 11/14/19

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https://www.plexonline.com/749c2569-40ae-4178-948f-8ad4ff42cc34/Plexus_Control/Report_View... 1/3

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
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				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - FG	1 pcs	12/13/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 90 - Issue S/N.
Descriptions: 100 - 1-Assemble as per drawing. See note 8,9,10 and 11. ***SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT*** 2-Ink stamp T/N and S/N as per drawing sheet 2 note 12.
120 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: 10)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-External Load - 1	5228708
AN10-22	Bolt	1 Ea (1 ea)	100-External Load - 2 - B4B	5222554
AN310-10	Castellated Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	5061118
C3-C-1	Weldment C3 Cage	1 pcs (1 ea)	100-External Load - 2 - B4B	5228655
C3-C-15	Bumper Assembly	1 pcs (1 ea)	100-External Load - 2 - B4B	5223074
C3-C-8	Lifting Bushing	1 pcs (1 ea)	100-External Load - 2 - B4B	5230027
MS21042-6	CAD Plated Steel Hex Self-Locking Nut 3/8"-24 (use MS21042L6 per QSI017)	1 Ea (1 ea)	100-External Load - 2 - B4B	5167655-1
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	2 Ea (2 ea)	100-External Load - 2 - B4B	5203209
MS24665-355	CAD Plated Steel Cotter pin 1/8" Dia. X 1-1/4" Long	1 Ea (1 ea)	100-External Load - 2 - B4B	5202675
NAS1149F0663P Washer (AN960-616)		6 Ea (6 ea)	100-External Load - 2 - B4B	5106716
NAS1149F1032P Washer (AN960-1016L)		2 Ea (2 ea)	100-External Load - 2 - B4B	5173079
NAS1351-6-28	CAD Plated Steel Socket Head Cap Screw 3/8"-24 X 1.75" Long	1 Ea (1 ea)	100-External Load - 2 - B4B	5202682
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-External Load - 1 100-External Load - 2 - B4B	AN6-17A	2	55	0
	AN10-22	1	15	0
	AN310-10	1	19	0
	C3-C-1	1	5	0
	C3-C-15	1	14	0
	C3-C-8	1	15	0
	MS21042-6	1	0	0
	MS21044N6	2	64	0
	MS24665-355	1	196	0
	NAS1149F0663P	6	200	0
	NAS1149F1032P	2	69	0
	NAS1351-6-28	1	16	0
Part Specifications				
Specifications could not be found.				

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